

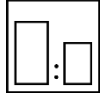
P-1K Plastic Bumper Primer

Field of application	Plastic parts.
Chemical bases	Special resin blend
General qualities	<p>It is a filled, one-component plastic primer that provides adhesion on plastic parts. When applying on PE and PE-PP mixed plastics, the surface must be passivated by applying heat treatment. It provides excellent adhesion to all other plastic surfaces.</p> <p>Ready to use. It should be mixed very well before use and should never be mixed with any product.</p> <p>If necessary, it can be thinned with a maximum of 5% T 8-18 Uni Thinner.</p>
Economy	Approx. 12 m ² /L/30 µm
Substrates	Plastic surfaces
Finishing materials	All Polaron Finishes.
Cleaning the equipment	Universal Acrylic Thinners and Cleaning Thinners
Colour	Metallic Grey
Storage life	Under normal storage conditions and unopened tins up to 2 years.

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P-Plastic Primer

APPLICATION DATA

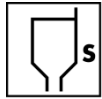


Mixing ratio

1-component product

Ready for use

Never mixed with any other products



Application viscosity

18-20 sec. (DIN CUP 4 mm/20 °C)



Gravity feed

Spray nozzle (mm)

Pressure (bar)

1.3-1.5

3.0-3.5



Suction feed

1.5-1.8

3.0-3.5

HVLP/LVLP

1.3-1.5

see info

manufacturer

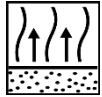


Spray coats/

1-2

Coat thickness

20-40 µm



Flash-off time

5-10 min. (till matting)



Drying

20 °C approx. 15-20 min.



Pot life

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Safety

Use suitable respiratory protection (fresh air supply respirator is strongly recommended).

For more detailed information please see Safety Data Sheet.

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