













e-1K Primer ANC Primer

Field of application:	It can be applied on sanded and putty old painted surfaces, metal surfaces primed with an anti-corrosion primer and wood.
Chemical bases:	It is a mixture of nitrocellulose modified resins.
General qualities:	e-1K Primer ANC Primer is a one-component modified primer that can be applied easily. It dries quickly, has good filling power, and is easily sanded. It does not absorb the top coat paint applied on it. (acrylic, cellulosic, synthetic paints)
Auxiliary materials:	T 8-18/18-25 Universal Thinners.
Mixing ratio (volume):	It is thinned by 15-20% with suitable thinner (according to temperature) according to the nozzle diameter of the gun used.
Gloss:	Matt
Economy:	Approx. 7 m ² /L/50 µm
Substrates	Old painted surfaces that have been degreased and sanded, metal surfaces primed with an anti-corrosion primer, and wood
Undercoats:	Irrelevant
Finishing materials:	All Polaron Finishes.
Cleaning the equipment:	Universal Acrylic Thinners and Cleaning Thinners
Colour:	Grey, White and Black.
Storage life:	Under normal storage conditions and unopened tins up to 2 years.

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e-1K Primer ANC Primer

APPLICATION DATA

	Mixing ratio	1-Component product 15-20 % Universal Thinners
	Application viscosity	18-22 sec. (DIN CUP 4 mm/20 °C)
	Gravity feed	<u>Spray nozzle (mm)</u> 1.3-1.5 <u>Pressure (bar)</u> 3.0-3.5
	Suction feed	1.6-1.8 3.0-3.5
	Pressure tank	1.0-1.2 3.0-3.5
	Airless	0.007-0.009"/40 160-180
	HVLP/LVLP	1.3-1.5 see info manufacturer
	Spray coats/ Coat thickness	1-2 50-100 µm
	Flash-off time	5-10 min. (till matting)
	Drying	20 °C minimum 45-60 minutes per layer 60 °C 15 minutes
	Pot life	-
	Safety	Use suitable respiratory protection (fresh air supply respirator is strongly recommended). For more detailed information please see Safety Data Sheet.

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